



Preparation and characterization of α - Fe_2O_3 via auto-combustion synthesis

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Abstract

Hematite nanoparticles (α - Fe_2O_3) have been successfully fabricated by using auto-combustion method followed by calcination at 600 °C for one hour. The synthesized iron oxide nanoparticles were characterized by different tools such as X-ray powder diffraction (XRD), Field-emission scanning electron microscope (FE-SEM) and Fourier transform infrared analysis (FT-IR). The average crystallite size of the as-fabricated iron oxide was calculated to be 54 nm. The characteristic absorption peaks at 535 and 450 cm^{-1} correspond to iron-oxygen stretching and bending vibration mode of α - Fe_2O_3 , respectively. The FE-SEM photograph displayed that the synthesized hematite nanoparticles are agglomerated in quasi-spherical shapes with hard agglomeration and the average particle size in the range 1 μm .

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Introduction

Simple and mixed metal oxides nanoparticles are used in various applications such as removal of inorganic and organic pollutants from water, information storage, pigment, catalysts, photo electrochemical water splitting, gas sensors, optical, and biomedical devices, magnetic resonance imaging, and drug and gene delivery [1-4]. Different methods have been used in the preparation of simple and mixed oxide nanoparticles such as combustion synthesis [5-13], sol-gel [14-16], hydrothermal [17-19], and precipitation [20-22].

FeO , Fe_3O_4 and Fe_2O_3 are three types of iron oxide nanoparticles. They are considered to be very important materials due to their nontoxicity, low-cost, catalytic activity, biocompatibility and environmentally friendly nature. Ferric oxide (Fe_2O_3) has four crystallographic phases: hematite (α - Fe_2O_3), β - Fe_2O_3 , maghemite (γ - Fe_2O_3), and δ - Fe_2O_3 . One of these oxides is hematite with a formula α - Fe_2O_3 and a band gap of 2.1 eV [18, 23]. The most stable iron oxide is hematite (α - Fe_2O_3) under normal conditions, and it has been used in the range of applications as catalysis, inorganic pigments, sensors, biomedical materials, adsorbents, photocatalyst, solar cells, lithium batteries and magnetic recording devices [9, 15, 24, 25]. In the present study, we aimed to prepare hematite nanoparticles by using combustion synthesis. The structure and morphology of the synthesized materials are well characterized by various tools including XRD, FT-IR and SEM.

2. Experimental

2.1. Materials and reagents

All chemicals used in this work were purchased and used as received without any further purification: Ferric nitrate ($\text{Fe}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$; Merck), (company) and

cetyltrimethylammonium bromide (CTAB) ($(\text{CH}_3(\text{CH}_2)_{15}\text{N}(\text{Br})(\text{CH}_3)_3$); Sigma-Aldrich).

2.2. Preparation of iron oxide nanoparticles via combustion method

Ferric nitrate (4.04 g, 0.01 mole) and CTAB surfactant as fuel (1 g, 0.00275 mole) were dissolved in 30 mL distilled water in which the fuel to oxidant molar ratios (1:3.65). The obtained solution was heated with stirring at 80 °C for 10 min to complete the solubility. After homogenization, the solution was heated at 120 °C till to transform into a gel. The viscous gel was ignited on hotplate at 250 °C until auto-ignition was finished in a few minutes with the release of gases and a black reddish ash was obtained. The as-synthesized ash was transferred into furnace and calcinated at 600 °C for two h to remove the residual organic material and get pure iron oxide nanoparticles.

2.3. Characterization:

Powder X-ray diffraction (XRD) of the products was measured using diffractometer (Bruker; model D8 advance) with monochromated Cu-K α radiation, 1.54178 (Å) in the 2 θ range of 10-80°. FT-IR spectra were taken using FT-IR spectrometer (Bomem; model MB 157S) from 4000 to 400 cm^{-1} at room temperature. The morphology and particle size of synthesized sample was obtained using a high transmission electron microscope (HR-TEM, JEOL; model 1200 EX) at an electron voltage of 200 KV and Field emission scanning electron microscope (FE-SEM, JEOL; model JSM-6500F).

3. Result and Discussion

3.1. Powder X-ray diffraction (PXRD)

Fig. 1(a and b) shows XRD patterns of the as-prepared (FC) and calcinated products (FC600). The pattern shows the formation of mixed iron oxide in the form of magnetite

(Fe₃O₄, standard ICSD card no. 89-0691) and hematite (Fe₂O₃, standard ICSD card no. 89-0598) with low crystallinity lines (see Fig.1a). The ratio between magnetite and hematite is equal to 51% and 49%, respectively. Fig. 1(b) displays XRD pattern for iron oxide (Fe₂O₃) after calcination at 600 °C for one h with high purity without any other phases according to the standard ICSD card no. 89-0598 for hematite[9, 26-29]. The average crystal sizes of iron oxide calculated by using the Debye-Scherrer formula no 1. The estimated average crystal sizes are equal to 29 and 54 nm for the as-prepared and calcinated samples, respectively.

$$D = 0.9\lambda/\beta \cos\theta \quad (1)$$

where, λ is wavelength (1.5406 Å for Cu K α), θ is the diffraction angle and β is the x-ray full width at half-maximum height of the diffraction peak.

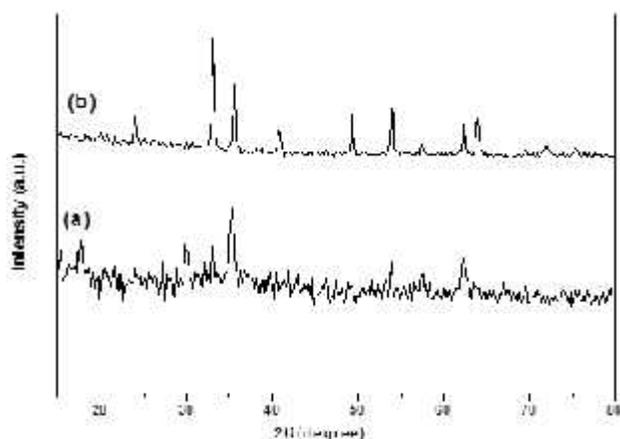


Fig (1): XRD patterns of iron oxide product a) as-prepared and (b) after calcination at 600 °C.

3.2. Fourier transforms infrared analysis (FT-IR)

According to Figure 2, the infrared spectrum (FT-IR) of the prepared iron oxide was in the range of 400–4000 cm⁻¹ wavenumber which shows the chemical bonds, as well as functional groups in the compound. The absorption band at 3500–3800 cm⁻¹ is corresponding to the stretching vibration of hydroxyl groups, originating from organic material and adsorbed water on the surface of the nanoparticles [5, 30]. The absorption bands at 1390, 1560 cm⁻¹ can be assigned to the nitrate, carbon-carbon and carbon-oxygen groups [31]. The characteristic absorption bands for the as-prepared samples (before calcination) appeared at 540, 550 cm⁻¹ and shoulder at 640 and 700 cm⁻¹ are assigned to Fe-O stretching and bending vibration mode of -Fe₂O₃ and Fe₃O₄ respectively (see fig.2a) [32]. After calcination as shown in figure2 (b), the characteristic absorption peaks at 535 and 450 cm⁻¹, are corresponding to Fe-O stretching and bending vibration mode of -Fe₂O₃ respectively[31, 33].

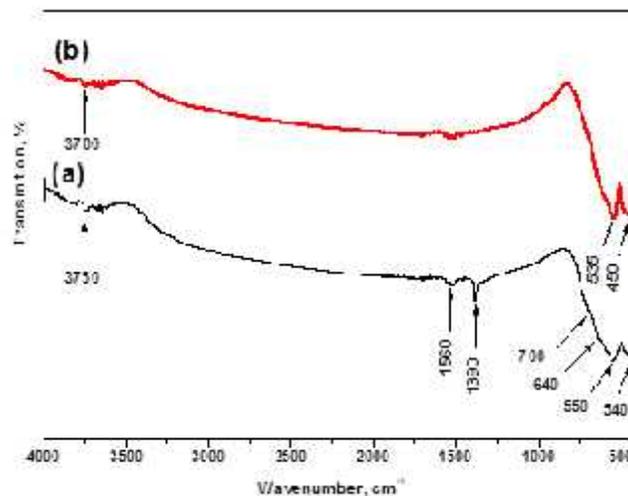


Fig (2): FTIR spectra of iron oxide product a) as-prepared and (b) after calcination at 600° C.

3.3. Field-Emission Scanning Electron Microscope (FE-SEM)

The morphology of synthesized iron oxide in the form of hematite nanoparticles was studied by field-emission scanning electron microscope (FE-SEM) as shown in Fig. 3. The FE-SEM micrograph shows that Fe₂O₃ nanoparticles are in form of quasi-spherical and flake-like particles with hard agglomeration and the average particle size in the range 1 μm.

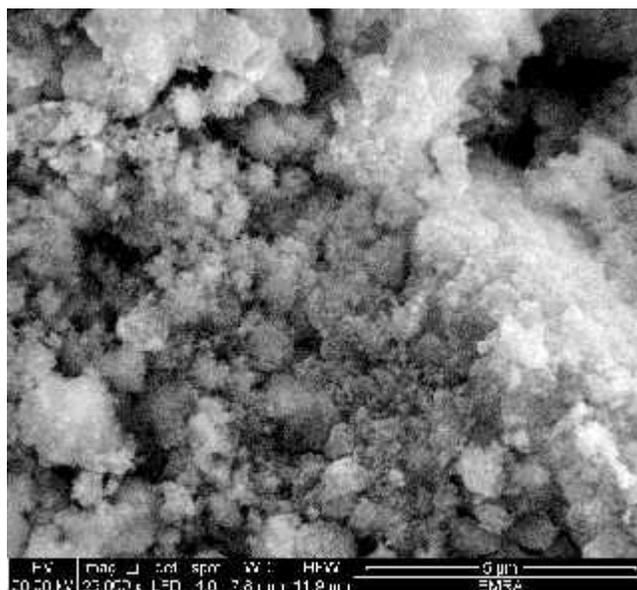


Fig (3): FE-SEM micrograph of iron oxide synthesized after calcination at 600° C.

4. Conclusions

Fe₂O₃ nanoparticles were synthesized by auto-combustion method using ferric nitrate (as an oxidizer) and cetyltrimethylammonium bromide (as a fuel) with the fuel to oxidant molar ratio equals to 1:3.65. The obtained powder samples were characterized by using various tools such as X-ray powder diffraction (XRD), Fourier transform infrared analysis (FT-IR) and field-emission scanning electron microscope (FE-SEM). The XRD pattern of iron oxide

sample shows the characteristic peaks of hematite (α -Fe₂O₃) after calcination at 600 °C with an average crystallite size of 54 nm. The characteristic absorption peaks at 535 and 450 cm⁻¹ are attributed to Fe-O stretching and bending vibration mode of α -Fe₂O₃, respectively. The FE-SEM photograph displayed that the synthesized hematite nanoparticles show the quasi-spherical shapes with hard agglomeration and the average particle size in the range 1 μ m.

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